

Test Report

華德優而優股份有限公司 HUA DER U AND U CO., LTD. 高雄市彌陀區文安北路10號

NO.10, WEN-AN N. RD., MITUO DIST., KAOHSIUNG CITY 827, TAIWAN

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

日期(Date): 2020/01/20

樣品名稱(Sample Description) 保麗袋

樣品狀態/數量(Sample Storage 散裝 / - (BULK PACKAGING / -)

號碼(No.): KU/2020/10078

Status/Quantity)

樣品保存方式(Sample Packaging) 室溫 (ROOM TEMPERATURE)

樣品型號(Style/Item No.) 樣品批號(Lot No.)

樣品材質(Sample Material) PET/LLDPE

送樣廠商(Sample Submitted By) 華德優而優股份有限公司 (HUA DER U AND U CO., LTD.)

送樣廠商地址/電話/聯絡人(Company 高雄市彌陀區文安北路10號/07-6197888/莊婷婷 (NO. 10, WEN-AN N. RD., MITUO DIST.,

KAOHSIUNG CITY 827, TAIWAN07-6197888/莊婷婷)

製造日期(Manufacturing Date) 有效日期(Expiry Date)

收件日期(Sample Receiving Date) 2020/01/08

測試期間(Testing Period) 2020/01/08 TO 2020/01/20

測試需求(Test Requested)

Address/Tel/Contact Person)

依據客戶指定,參考中華民國食品器具容器包裝衛生標準 (102.08.20部授食字第1021350146號令修正)進行測試. 測試項 目請參閱測試結果表格. / As specified by client, with reference to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146 was amended on 2013/08/20) to conduct test. Please refer to result table for testing item(s).

測試結果(Test Results)

請參閱下一頁 (Please refer to following pages).

報告簽署人/張伯睿/博士/技術經理

Ray Chang, Ph.D./Manager -Tech

Signed for and on behalf of **SGS Taiwan Limited**

化學實驗室-高雄/Chemical Laboratory-Kaohsiung

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台灣檢驗科技股份有限公司

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測試結果(Test Results)

測試部位(PART NAME)No.1: 塑膠袋(本體) (PLASTIC BAG(MAIN PART))

測試部位(PART NAME)No.2: 塑膠袋(食物接觸面) (PLASTIC BAG(FOOD CONTACT SIDE))

號碼(No.): KU/2020/10078

測試項目	測試項目 單位 測試方法 'est Items' (Unit) (Method)	l ·	LOQ	结果 (Result)		
(lest ltems)		(Method)		No. 1	No. 2	(Limit)
鉛 / Lead (Pb)	ppm	食品器具、容器、包裝檢驗方法-塑膠 類之檢驗(107年10月4日衛授食字第 1071901983號公告),以ICP-AES分析。 / According to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, Oct 04, 2018). Analysis was performed by ICP-AES.	5	n. d.		100
鎬 / Cadmium (Cd)	ppm		0.5	n. d.		100
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	%	CNS 15138-1 (民國101年),以氣相層 析/質譜儀檢測. / According to CNS 15138-1 (2012). Analysis was performed by GC/MS.	0.003	n. d.		0.1
鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)	%		0.003	n. d.		0.1
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%		0.003	n. d.		0.1
鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)	%		0.003	n. d.		0.1
鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	%		0.01	n. d.		0.1
鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	%		0.01	n. d.		0.1
鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)	%		0.003	n. d.		0.1
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octh1 phthalate) (CAS No.: 117-84-0)	%		0.003	n. d.		0.1

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日期(Date): 2020/01/20



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華德優而優股份有限公司 HUA DER U AND U CO., LTD. 號碼(No.): KU/2020/10078

高雄市	彌陀區文安	北路1	0號				
NO. 10,	WEN-AN N.	RD.,	MITUO DIST.,	KAOHSIUNG	CITY	827,	TAIWAN

測試項目 (Togt Itoma)	測試項目 單位 測試方法 (Test Items) (Unit) (Method)		LOQ	結果(Result)		限值 (Limit)
(Test Trems)	(UIII L)	(method)		No. 1	No. 2	(LIMIL)
高錳酸鉀消耗量-(水, 95℃, 30分鐘) / Potassium permanganate consumption- (water, 95℃, 30 min)	ppm		3		n. d.	10
蒸發殘渣-(水,95℃,30分鐘) / Evaporation residue-(water, 95℃, 30 min)	ppm	食品器具、容器、包裝檢驗方法-聚乙烯(PE)塑膠類之檢驗(107年9月17日衛授食字第1071901780號公告). /	10		n. d.	30
蒸發殘渣-(4%醋酸, 95℃, 30分鐘) / Evaporation residue-(4% acetic acid, 95℃, 30 min)	ppm	According to Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene (PE) Plastic Products (MOHW Food No. 1071901780 announced, Sep 17, 2018).	10		n. d.	30
蒸發殘渣-(正庚烷, 25℃, 1小時) / Evaporation residue-(n-Heptane, 25℃, 1 hr)	ppm		10		n. d.	30 (*1)
蒸發殘渣-(20%酒精, 60℃, 30分鐘) / Evaporation residue-(20% alcohol, 60℃, 30 min)	ppm		10		n. d.	30

日期(Date): 2020/01/20

測試項目	單位	測試方法 (Wathor) LOD		結果 (Result)		限值 (Limit)
(Test Items)	(Unit)	(Method)		No. 1	No. 2	(LIMIL)
重金屬(以鉛計)-(4%醋酸, 95℃, 30分鐘)/ Heavy metal (as Pb)-(4% acetic acid, 95℃, 30 min)		食品器具、容器、包裝檢驗方法-聚乙烯(PE)塑膠類之檢驗(107年9月17日衛授食字第1071901780號公告). / According to Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene (PE) Plastic Products (MOHW Food No. 1071901780 announced, Sep 17, 2018).	-		<1	1

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NO. 10, WEN-AN N. RD., MITUO DIST., KAOHSIUNG CITY 827, TAIWAN

號碼(No.): KU/2020/10078

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	LOQ	結果 (F No.1	Result)	限值 (Limit)
鄰苯二甲酸二(2-乙基己基)酯(正庚烷, 25℃, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n- Heptane, 25℃, 1 hr)	ppm	食品器具、容器、包裝檢驗方法-塑膠類之檢驗(107年10月4日衛授食字第1071901983號公告),以氣相層析/質譜儀檢測. / According to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, Oct 04, 2018). Analysis was performed by GC/MS.	0.05		n. d.	1.5
鄰苯二甲酸二丁酯(正庚烷, 25℃, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25℃, 1 hr)	ppm		0.05		n. d.	0.3
鄰苯二甲酸丁苯甲酯(正庚烷, 25℃, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25℃, 1 hr)	ppm		0.05		n. d.	30
鄰苯二甲酸二異癸酯(正庚烷, 25℃, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25℃, 1 hr)	ppm		0.5		n. d.	9
鄰苯二甲酸二異壬酯(正庚烷, 25℃, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25℃, 1 hr)	ppm		0.5		n. d.	9
己二酸二(2-乙基己基)酯(正庚烷,25℃, 1 小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25℃, 1 hr)	ppm		0.05		n. d.	18

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日期(Date): 2020/01/20

- 2. 本報告不得分離或擷錄使用. / The report is invalid if it is partly reproduced or used.
- 3. 0.1 wt% = 1000 ppm
- 4. LOQ = Limit of Quantification (定量極限); LOD = Limit of Detection(偵測極限)

號碼(No.): KU/2020/10078

- 5. n.d. = Not Detected (未檢出) = 小於 (less than) LOQ / LOD
- 6. (*1): 針對油脂及脂肪性食品用容器、包裝. (For containers and packages for oils and fatty foods.)
- 7. "-" = Not Regulated (無規格值)
- 8. "---" = Not Conducted (未測項目)

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號碼(No.): KU/2020/10078

* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

日期(Date): 2020/01/20

KU/2020/10078



KU/2020/10078



** 報告結尾 (End of Report) **

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